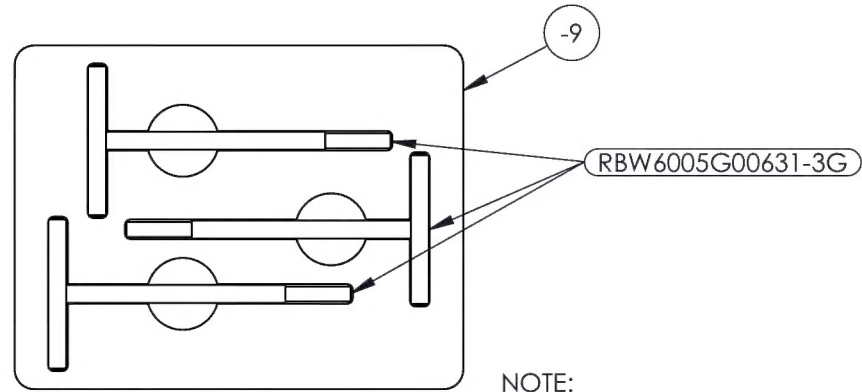
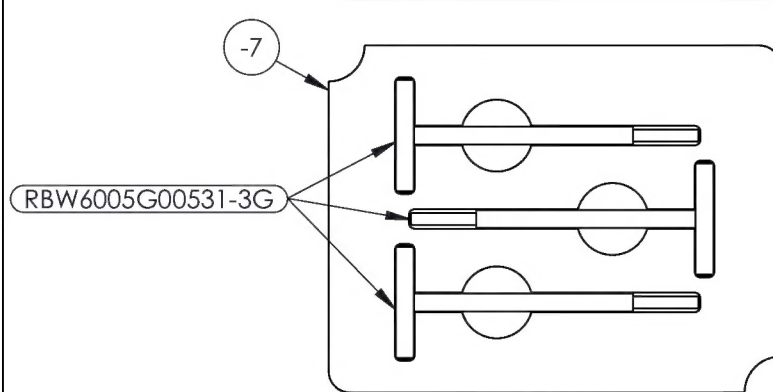
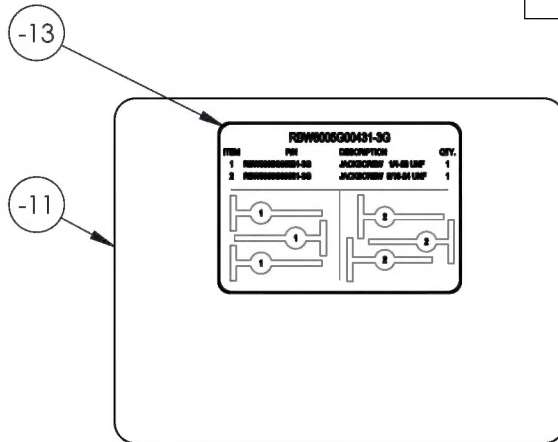


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-7 & -9 ADJUSTED TO FIT PELICAN CASE BETTER. -11 ADJUSTED TO FIT PELICAN CASE BETTER, CH'D CUTOUT FOR -13 TO A RECESS.	3/24/2011	RJC	RW
2	16-0017	-7 & -9 REPOSITIONED CUTOUTS AND CH'D DIMENSIONS. -11 CH'D DIM WAS $\nabla .06$ IS $\nabla .13$ , WAS 5.50 IS 5.06, WAS 4.50 IS 3.56. -13 CH'D DIM WAS 4.500 IS 3.50, WAS 5.500 IS 5.00, WAS .125 IS .06. DELETED CONTENTS LIST, CH'D QTY. WAS 3 IS 1, ADDED NOTE.	2/3/2016	RJC	JAG



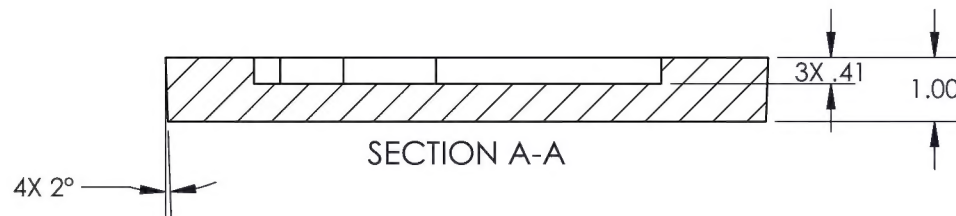
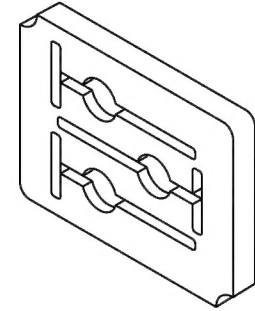
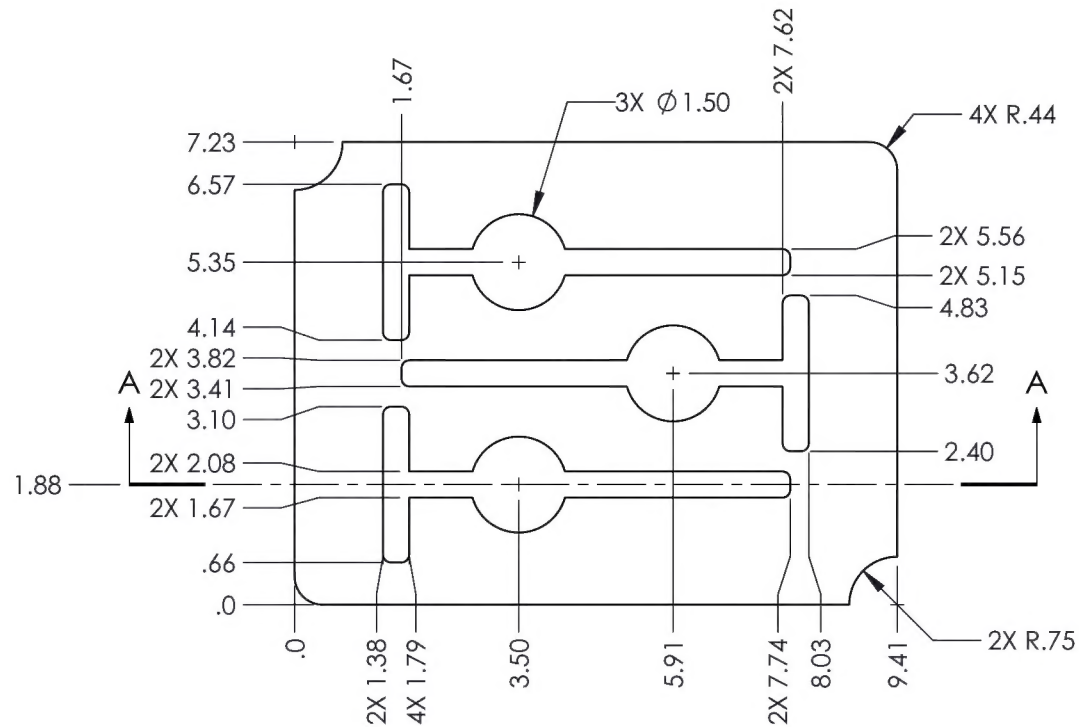
NOTE:  
REFERENCE AGUSTA T/N 3G6005G00431.

ASSY QTY	ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	JACKSCREW		RBW6005G00531-3G	1
				1	JACKSCREW		RBW6005G00631-3G	1
		B/O	-5	1	CASE	PLASTIC	PELICAN CASE #APP-1200-E	N/S
		B/O	-7	1	TOP SHELF FOAM	Y20 BLACK	1.00 X 7.29 X 9.46 (I.R. SPECIALTY)	2
		B/O	-9	1	BOTTOM SHELF FOAM	Y20 BLACK	1.93 X 7.15 X 9.39 (I.R. SPECIALTY)	3
		B/O	-11	1	LID FOAM	Y20 BLACK	1.19 X 7.19 X 9.37 (I.R. SPECIALTY)	4
			-13	1	INSIDE PLACARD	PLASTIC		5

<b>DART AEROSPACE</b>	
TITLE <b>JACKSCREW SET</b>	
DWG NO. <b>RBW6005G00431-3G</b>	REV <b>2</b>
MAT'L <b>REAR TREAT FINISH</b>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$ .005 FRACTIONS $\pm$ 1/8 .XX $\pm$ .01 ANGLES $\pm$ 5° .X $\pm$ .1 SURFACES = 125°
DRAWN BY: <b>CLOUGH</b>	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: <b>DUERFELDT</b>	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: <b>ANDERSON</b>	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: <b>LINDSAY</b>	USED ON MODEL <b>AW139</b>
APPROVED: <b>WEIL</b>	
SCALE <b>1:4</b>	DATE <b>3/17/2010</b>
SHEET 1 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-7 ADJUSTED TO FIT PELICAN CASE BETTER.	3/24/2011	RJC	RW
2	16-0017	-7 REPOSITIONED CUTOUTS AND CH'D DIMENSIONS.	2/3/2016	RJC	JAG



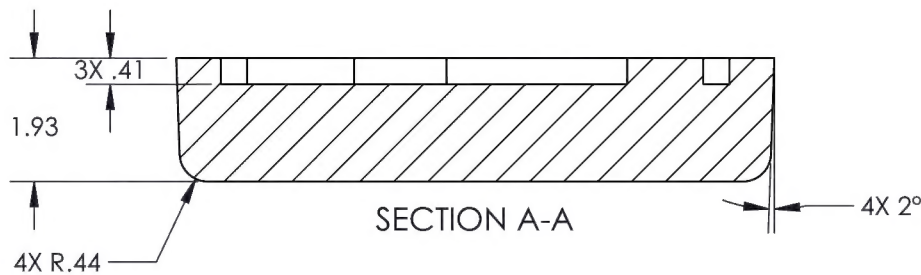
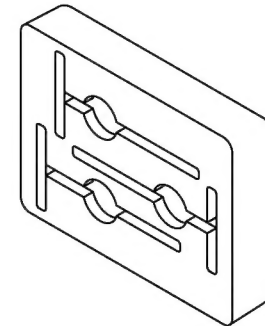
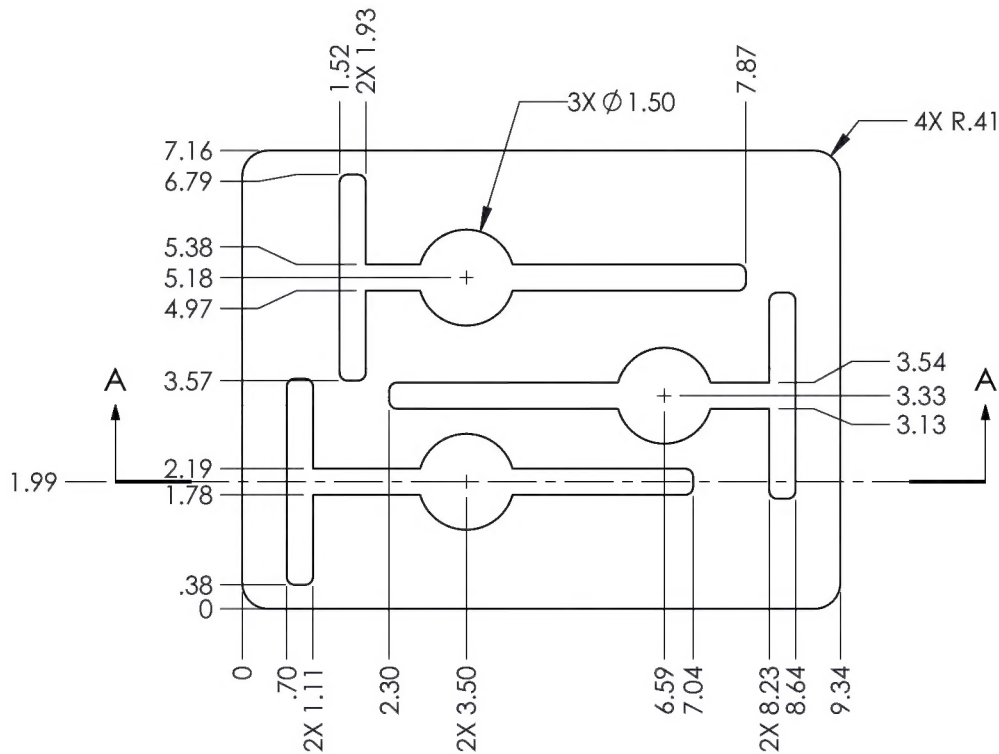
(-7)

TOP SHELF FOAM

<b>DART</b> AEROSPACE	
TITLE <b>JACKSCREW SET</b>	
DWG NO. <b>RBW6005G00431-3G-7</b>	REV <b>2</b>
MAT'L Y20 BLACK TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: <b>CLOUGH</b> CHECKED: <b>DUERFELDT</b> OPPTS APPR: <b>ANDERSON</b> QA APPR: <b>LINDSAY</b> APPROVED: <b>WEIL</b>	
USED ON MODEL <b>AW139</b>	
SCALE <b>1:3</b>	DATE <b>3/7/2010</b>
SHEET 2 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-9 ADJUSTED TO FIT PELICAN CASE BETTER.	3/24/2011	RJC	RW
2	16-0017	-9 REPOSITIONED CUTOUTS AND CH'D DIMENSIONS.	2/3/2016	RJC	JAG



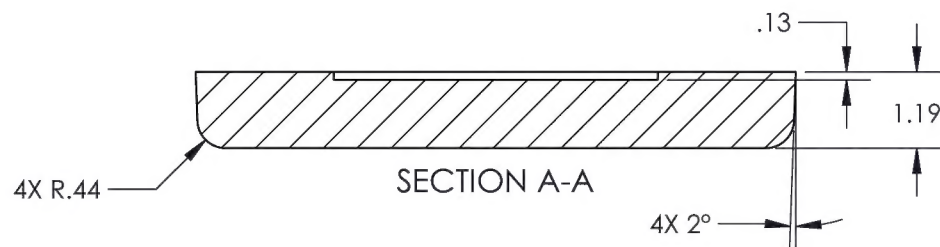
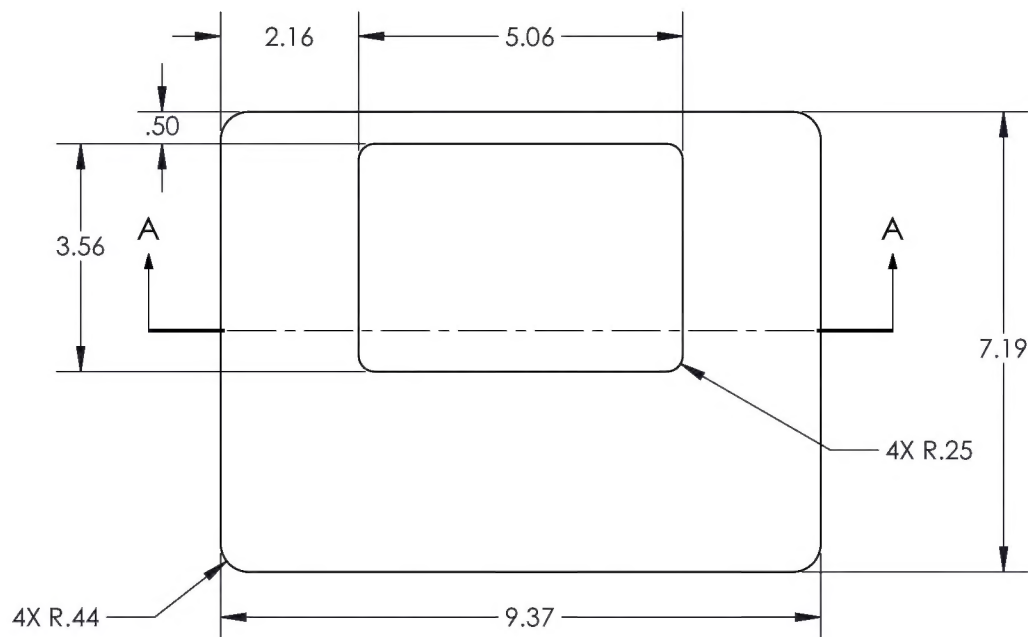
(-9)

BOTTOM SHELF FOAM

<b>DART AEROSPACE</b>	
TITLE <b>JACKSCREW SET</b>	
DWG NO. <b>RBW6005G00431-3G-9</b>	REV <b>2</b>
MAT'L Y20 BLACK HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: <b>CLOUGH</b>	USED ON MODEL <b>AW139</b>
CHECKED: <b>DUERFELDT</b>	
OPPS APPR: <b>ANDERSON</b>	
QA APPR: <b>LINDSAY</b>	
APPROVED: <b>WEIL</b>	
SCALE <b>1:3</b>	DATE <b>3/17/2010</b>
SHEET 3 OF 5	

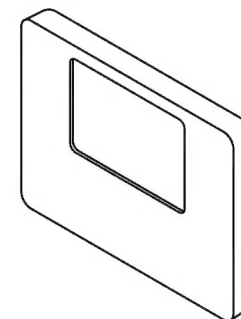
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-11 ADJUSTED TO FIT PELICAN CASE BETTER, CH'D CUTOUT FOR -13 TO A RECESS.	3/24/2011	RJC	RW
2	16-0017	-11 CH'D DIM WAS $\nabla .06$ IS $\nabla .13$ , WAS 5.50 IS 5.06, WAS 4.50 IS 3.56.	2/3/2016	RJC	JAG



(-11)

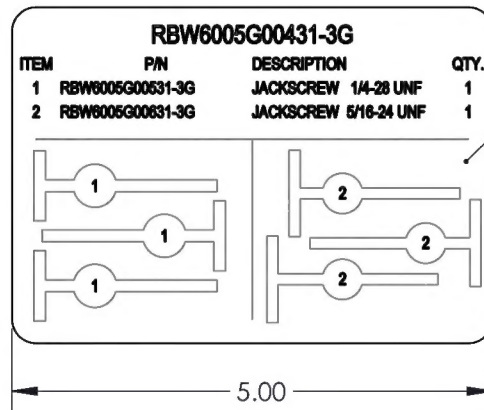
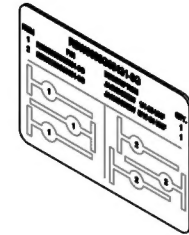
LID FOAM



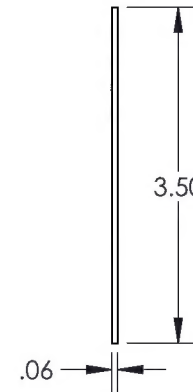
<b>DART AEROSPACE</b>	
TITLE <b>JACKSCREW SET</b>	
DWG NO. <b>RBW6005G00431-3G-11</b>	REV <b>2</b>
MAT'L Y20 BLACK HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	WEIL
USED ON MODEL <b>AW139</b>	
SCALE 1:3	DATE 3/17/2010
SHEET 4 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0017	-13 CH'D DIM WAS 4.500 IS 3.50, WAS 5.500 IS 5.00, WAS .125 IS .06. DELETED CONTENTS LIST, CH'D QTY. WAS 3 IS 1, ADDED NOTE.	2/3/2016	RJC	JAG



BLACK BACKGROUND  
WITH WHITE LINES AND LETTERS



NOTE:  
USE PDF.

(-13)

INSIDE PLACARD

<b>DART AEROSPACE</b>	
TITLE <b>JACKSCREW SET</b>	
DWG NO. <b>RBW6055G00431-3G-13</b>	REV <b>2</b>
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: WEIL	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	AW139
SCALE 1:2	DATE 3/17/2010
	SHEET 5 OF 5